Molding Window

Model: SawHousing

Tasks:

- 1. Molding window analysis result interpretation
- Evaluate the processing conditions of the SawHousing (Compare sawhousing_gateloc vs. sawhousing_bottom_gate)



Injection location sawhousing_gateloc		
X:	-25.616	
Y:	249.577	
Z:	-236.091	

Studies	
 1. sawhousing_gateloc	
 2. sawhousing_bottom_gate	



	Injection location sawhousing_bottom_gate		
/	X:	109.537	
	Y:	46.442	
	Z:	-263.635	

Material Data:	
----------------	--

Training Materials : Training PC+ABS 05 20% Carbon

Table 7 Saw-housing		Mold Temperature °C	Melt Temperature °C	Injection Time s
1.	Material recommended processing conditions			Х
2.	Sawhousing_gateloc (from Summary panel)			
3.	Sawhousing_gateloc Processing Conditions			
4.	Sawhousing_bottom_gate (from Summary panel)			
5.	Sawhousing_bottom_gate Processing Conditions			